

MULTI 1850

Frequently Used Part Numbers

Rollers

X07-0110	Form Roller, Soft
X07-0309NS	Pan Roller, Soft
X07-0409	Oscillator Roller, Hard
XSA-070210NS	Metering Roller Assy., Hard (Roller, shaft, bearing, collars)
XSA-070505	Intermed. Assy., Soft (Roller, shaft, bearing, collars, roll pin)

Side Frame Assemblies

XSA-010650NO	OPS Side Frame Assy. (side frame, bearing, bushing)
XSA-010650NN	NOPS Side Frame Assy. (side frame, bearing, bushing)

Gears

XSA-03300540	Form Gear Assy. (Gear w/ clutch bearing)
XSA-0321152N	Ext. Pan & Form Gear Assy. (Gear w/ clutch bearing)
XSA-03211520	Ext. Idler Gear Assy. (Gear w/ bushing, bolt)

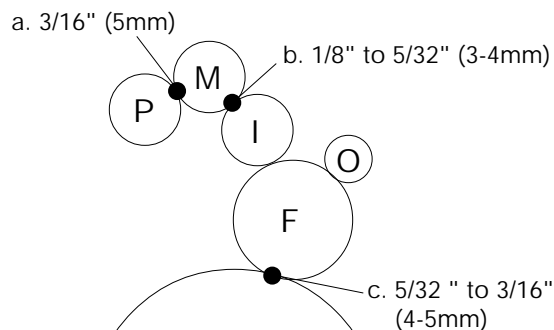
Side Frame Bearings

(After serial number 9211-08645)	
X06-108	Sealed Ball Bearing (2 per dampener)
X06-246038	Thick Flanged Bushing, OPS (2 per dampener)
(Before serial number 9211-08645)	
X06-246038	Thick Flanged Bushing, OPS (4 per dampener)

Miscellaneous

XSA-9903	Metering Thumb Screw Assy. (Thumb screw, ratchet gear, set screw)
XSA-1111	Water Pan Assy. (w/ pan bolts)
X99-28	Water Pan Hose
XSA-9905	Water Bottle (w/ cap)
X99-61	Wash Up Bottle
X88-24	Installation Manual

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Adjustments

- a. Metering to Pan
- b. Metering to Intermediate
- c. Form to Plate

Roller Description

P	=	Pan, Soft
M	=	Metering, Hard
I	=	Intermediate, Soft
O	=	Oscillator, Hard
F	=	Form, Soft