

RYOBI 500N

Frequently Used Part Numbers

Rollers

All units after serial number 9110-05373 have a soft rubber pan roller and a hard rubber metering roller. Units with previous serial numbers must be upgraded.

X07-0108	Form Roller, Soft
X07-0307NS	Pan Roller, Soft
X07-0407	Oscillator Roller, Hard
XSA-070207NS	Metering Roller Assy., Hard (Roller, shaft, bearings, collars)
XSA-070503	Intermed. Roller Assy., Soft (Roller, shaft, bearings, collars, roll pin)

Side Frame Assemblies

XSA-010650NO	OPS Side Frame Assy. (Side frame w/ bearings)
XSA-010650NN	NOPS Side Frame Assy. (Side frame w/ bearings)

Gears

XSA-0321152N	Ext. Pan & Form Gear Assy. (Gear w/ clutch bearing)
XSA-03211538	Int. Form Gear Assy. (Gear w/ clutch bearing)
XSA-03211520	Ext. Idler Gear Assy. (Gear, bushing, bolt) (2 per dampener)

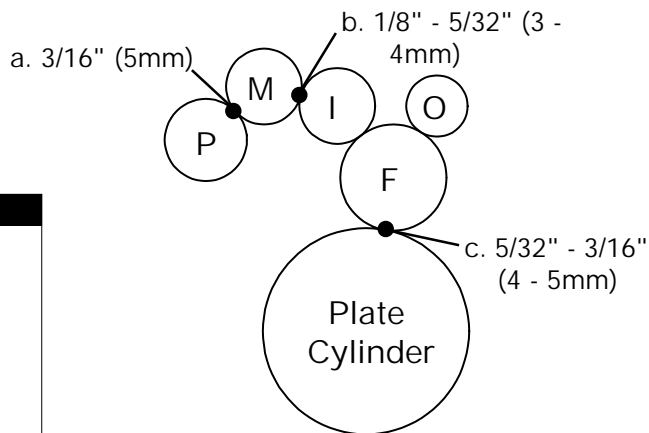
Side Frame Bearings

(After Serial #9211-08645)	
X06-108	Sealed Ball Bearing (Requires qty. 4)
(Before Serial #9211-08645)	
X06-346038	Thin Flanged Bushing (Requires qty. 4)

Miscellaneous

XSA-9903	Metering Thumb Screw Assy. (Thumb screw, ratchet gear, set screw)
XSA-1106	Water Pan Assy. (w/ bottle bracket & pan bolts)
X99-29	Water Pan Hose
XSA-9905	Water Bottle (w/ cap)
X99-61	Wash Up Bottle
X88-33	Installation Manual

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Adjustments

- a. Metering to Pan
- b. Metering to Intermediate
- c. Form to Plate

Roller Description

P	=	Pan
M	=	Metering
I	=	Intermediate
O	=	Oscillator
F	=	Form